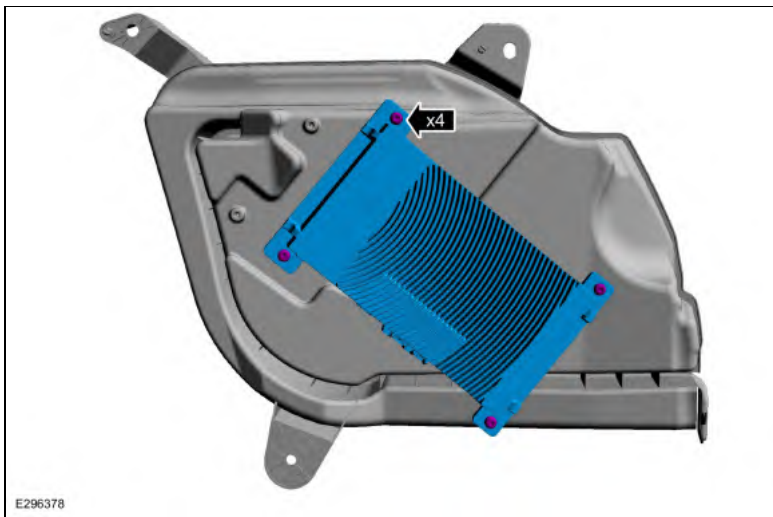




Installation

1. To install, reverse the removal procedure.
2. **NOTE:** *This step is only necessary when installing a new component.*
Using a diagnostic scan tool, complete the PMI process for the DSP following the onscreen instructions.

Audio Front Control Module (ACM)

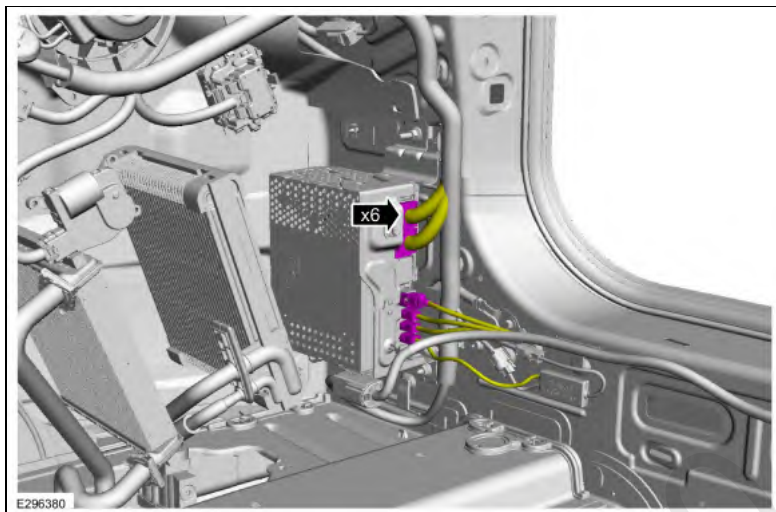
Removal

NOTE: Removal steps in this procedure may contain installation details.

1. **NOTE:** If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.

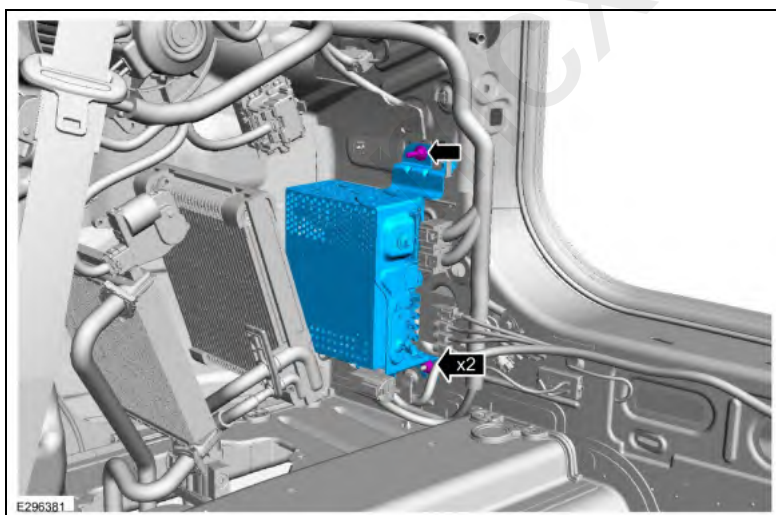
Using a diagnostic scan tool, begin the PMI process for the ACM following the onscreen instructions.

2. Remove the RH loadspace trim panel.
Refer to: Loadspace Trim Panel (501-05 Interior Trim and Ornamentation, Removal and Installation).
3. Disconnect the electrical connectors and position the wiring aside.



4. **NOTE:** The second nut is hidden in the illustration behind the electrical connector.

Remove the nut, stud-nut and the ACM.
Torque: 106 lb.in (12 Nm)



Installation

1. To install, reverse the removal procedure.
2. **NOTE:** This step is only necessary when installing a new component.

Using a diagnostic scan tool, complete the PMI process for the ACM following the on-screen instructions.

